

5061426



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Reprint.
as per request
from Mathieu
Lamarche. msl

DSK078

Job Sheet 173745

Part No: DSK078

Job Qty: 10 ea

Part Name: D2893-1 Turning Detail



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 3/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP rev A. 08.03.13 new issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/22/18	0.00	0.00	Start Up Machining-4		
100	Doosan	10 pcs		3/23/18	0.50	8.77	Doosan		
110	QC	10 pcs		3/23/18	0.00	0.00	QC2 Machining-4		
120	QC	10 pcs		3/23/18	0.00	0.00	QC8 Machining-4		
130	Packaging	10 pcs		3/23/18	0.00	0.00	Packaging3-2		
140	QC21-SA	10 Ea		3/23/18	0.00	0.00	QC21		

Part Op 100 - Turn blank as per Folio FA081 (4TH AXIS PLUG DT8492)
Descriptions: 130 - LOCATION: MAT060

DAS
21
9-89

APR 24 2018

see attached
msl

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6104-005	Round Billet, 17-4	10 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6104-005	10	28	0

Part Specifications

Specifications could not be found.

Plex 4/20/18 3:58 PM Dart.Gagnon.Michelle



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Job Production Records

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Job No	Part No	Op No	Operation	Workcenter	Employee	Date	Shift	Time	Quantity
173745	DSK078	90	Start up Operation	Start Up Machining-4	Parent	4/16/18	1st	1:19 PM	10
173745	DSK078	100	Doosan	Doosan	Parent	4/16/18	1st	1:21 PM	10
173745	DSK078	110	QC	QC2 Machining-4	Parent	4/16/18	1st	1:23 PM	10
173745	DSK078	120	QC	QC8 Machining-4	Lamarche	4/19/18	2nd	3:24 PM	10
173745	DSK078	130	Packaging	Packaging3-2	Gagnon-Donovan	4/20/18	2nd	4:00 PM	10
173745	DSK078	140	QC21-SA	QC21	Gagnon-Donovan	4/20/18	2nd	4:01 PM	10
Total:									60